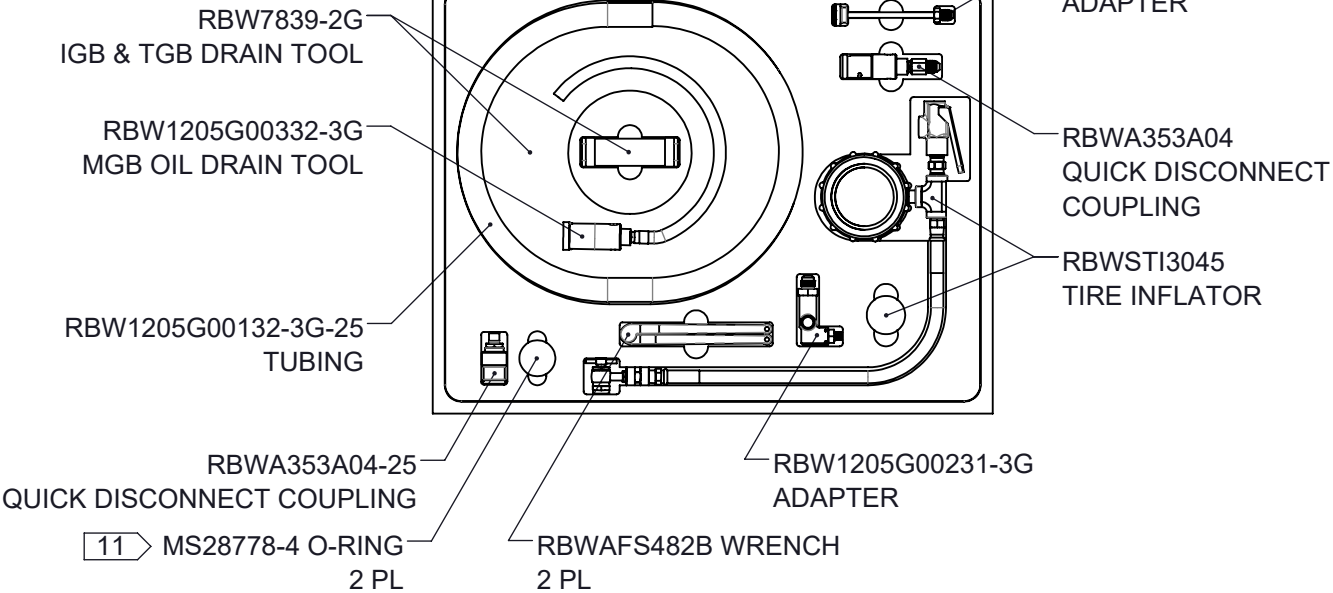


QTY	P/N	DESCRIPTION
1	RBW1205G00132-3G-9	CONTENTS PLACARD
1	RBW1205G00132-3G-11	LOCATION PLACARD
1	RBW1205G00132-3G-25	TUBING (MCMMASTER-CARR P/N 52375K36)
1	RBW1205G00132-3G-27	PACKAGING ASSEMBLY
1	RBW109-3501-08-115	ADAPTER, L/G SHOCKSTRUTS NITROGEN CHARGE
1	RBW1205G00231-3G	M/R DAMPER OIL FILLING
1	RBW1205G00332-3G	MGB OIL DRAIN TOOL
1	RBW7839-2G	IGB & TGB OIL DRAIN TOOL
1	RBWA353A04	PMC OIL FILLING QUICK DISCONNECT
1	RBWA353A04-25	QUICK DISCONNECT COUPLING
2	RBWAFS482B	WRENCH, WHEEL BRAKE RESER COVER REM/INST
1	RBWSTI3045	TIRE INFLATOR GAUGE, NITROGEN
1	RB41011	DART PLACARD
4	MS20470AD4-7	RIVET
2	MS28778-4	O-RING

△K

△K

△K



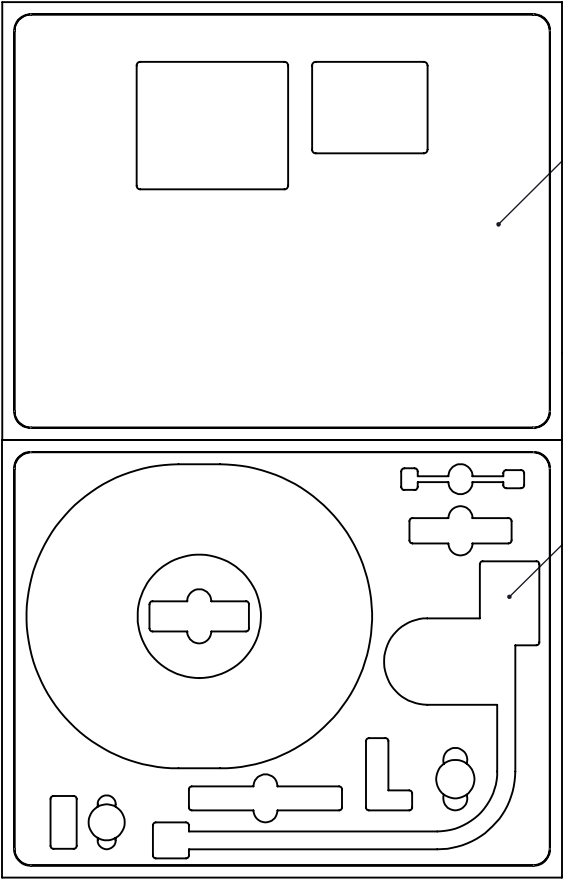
VIEW A-A
(CROPPED FOR CLARITY)

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH:
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: ENGRAVE THE TOOL P/N AND S/N ON THE DART PLACARD WHERE INDICATED
8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING RIVETS
9) HOT GLUE THE CONTENT AND LOCATION PLACARDS ONTO THE TOP FOAM
10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE
11) DO NOT REMOVE O-RING FROM O-RING PACKAGING

RBW1205G00132-3G HELICOPTER SERVICING KIT

K	REFER TO REV. J FOR CHANGES MADE IN PREVIOUS REVISIONS REVISED DRAWING TEMPLATE REORGANIZED VIEWS FOR CLARITY ADDED -27, RBW353A04-25, MS20470AD4-7, AND MS28778-4 TO BOM -9 REVISED ITEM LIST. DIMENSION WAS 5.00 IS 5.25 -11 REVISED ENGRAVING -13 ADDED CUTOUTS FOR RBW353A04-25 AND MS28778-4 -19 REVISED CUTOUT FOR CONTENTS PLACARD	HB ECR 218	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	RF	TOOL P/N	REV. K
MFG. APPR.	N/A	RBW1205G00132-3G	SHEET 1 OF 6
APPROVED	SAD	TITLE	SCALE
DATE	22.05.16	HELICOPTER SERVICING KIT	NTS
COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

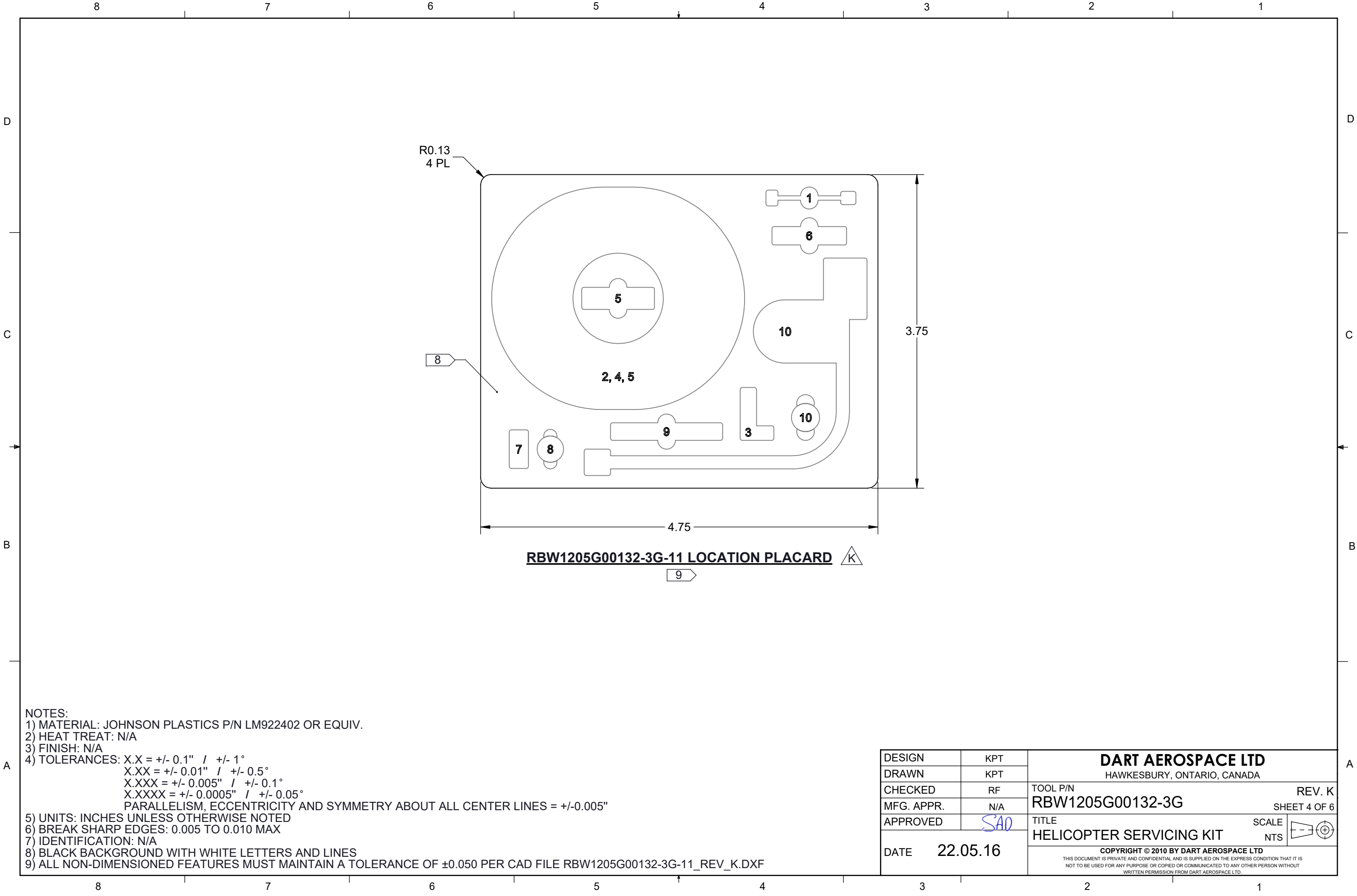
QTY	P/N	DESCRIPTION
1	RBW1205G00132-3G-13	BOTTOM FOAM
1	RBW1205G00132-3G-19	TOP FOAM
1	APP-1610-E (PELICAN)	PELICAN CASE 1610



RBW1205G00132-3G-27 PACKAGING ASSEMBLY

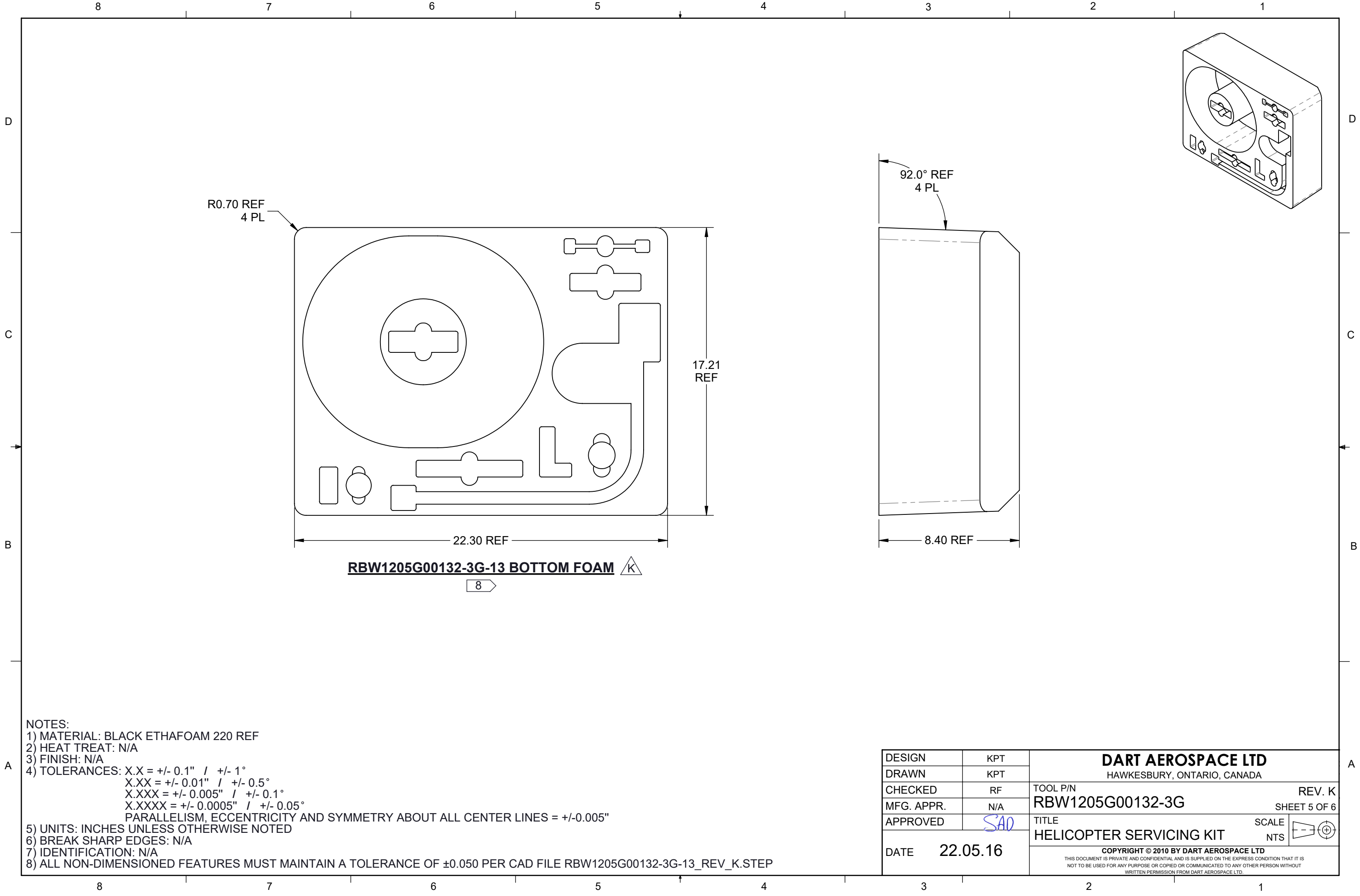
NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	RF	TOOL P/N RBW1205G00132-3G	REV. K SHEET 2 OF 6
MFG. APPR.	N/A	TITLE HELICOPTER SERVICING KIT	SCALE NTS
APPROVED	SAD		
DATE 22.05.16		COPYRIGHT © 2010 BY DART AEROSPACE LTD	
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



NOTES:
1) MATERIAL: JOHNSON PLASTICS P/N LM922402 OR EQUIV.
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
7) IDENTIFICATION: N/A
8) BLACK BACKGROUND WITH WHITE LETTERS AND LINES
9) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF ±0.050 PER CAD FILE RBW1205G00132-3G-11_REV_K.DXF

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	RF	TOOL P/N	REV. K
MFG. APPR.	N/A	RBW1205G00132-3G	SHEET 4 OF 6
APPROVED	SAD	TITLE	SCALE
DATE 22.05.16		HELICOPTER SERVICING KIT	NTS
		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



NOTES:
1) MATERIAL: BLACK ETHAFOAM 220 REF
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF ±0.050 PER CAD FILE RBW1205G00132-3G-13_REV_K.STEP

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	RF	TOOL P/N	REV. K
MFG. APPR.	N/A	RBW1205G00132-3G	SHEET 5 OF 6
APPROVED	SAD	TITLE	SCALE
DATE 22.05.16		HELICOPTER SERVICING KIT	NTS
COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

